



ACCURATE EXTRUSIONS, INC.



6800 Crescent Drive, Rockland, IN 80220  
Phone (233) 555-0100 Fax (233) 555-1215

Mill Week Scheduled 1/26/2004	Customer Date Required 2/4/2004
Customer Date Ordered 1/15/2004	Mill Ship Date 2/3/2004

10019

P

Sold To  
1001 GENERAL PRODUCTS, INC.  
2300 OAK ST.  
PO Box 203  
BIRMINGHAM, AL 52001  
USA

Ship To  
1 GENERAL PRODUCTS, INC.  
2300 OAK ST.  
BIRMINGHAM, AL 52001  
USA  
(514) 762-1200

Terms <b>NET 30</b>		Routing <b>PPD</b>		Salesperson <b>101 Fred Ferwick</b>			F.O.B. <b>PPD &gt; 1,500 LBS</b>	
Customer's Purchase Order No. <b>P2300-4473H</b>		Press No. <b>3</b>	Certification	Finish	Die/Profile No. <b>12812</b>	0 Total Pounds <b>44149</b>	Account Specialist <b>Candice Rogers</b>	
Billet Diam. <b>10</b>	Est. Wt. Per Foot <b>3.5700</b>	No. Holes <b>1</b>	Die Type <b>Tube</b>	Alloy <b>6061</b>	Temper <b>T6</b>	Billet Type <b>S</b>	Log Length <b>N/A</b>	Shop Order Cross-Ref.

Order Notes

Profile Notes

Watch scratches. Use puller. Pack at press.

Item	Part Number	No. Pieces	Part Length	Billets	Blt Len	Pounds	Notes
2	T3000-80	235	80.0 +/- .100	27	33.00	5593	Test bars required
1	T3000-54 (Rev. 5)	2400	54.0 +.020 / -.000	191	33.00	38556	Test bars required; STOCK: 20 pcs Bundle 1030 (A2); 35 pcs Bundle 1031 (B82); 30 pcs Bundle 1039 (D2) - ; 34 pcs Bundle 1032 (D5)

Processes: E P S  
Key:E=Extrude P=Pack S=Ship

Date	Pieces	Pounds (Opt.)	Date	Pieces	Pounds (Opt.)	Date	Pieces	Pounds (Opt.)	Date	Pieces	Pounds (Opt.)

This Order Acknowledgment, together with the attached Standard Accurate Extrusions Terms and Conditions of Sale, constitute the Agreement between the parties.



ACCURATE EXTRUSIONS, INC.

# Extrusion Data Sheet



10019

Die/Profile No. 12812			Customer GENERAL PRODUCTS, INC.			Extrusion Speed 9		1st Blt Temp. 960	Billet Temp. 890	Brkthru Pressure N/A	Time 0.5
Billet Diam. 10	Est. Wt. Per Foot 3.5700	No. Holes 1	Press No. 3	Alloy 6061	Temper T6	Billet Type S	Butt Length 1.5	Extrusion Ratio 26:1	Front Scrap 52.5	Rear Scrap 52.5	

Line Item	Part Number	Billet Length	Rough Saw Len.	Rgh Cts Reqd	Rough Cts/Blt	Part Length	Fin Cuts /Rough	Push Count/ Runout Length	Pack Type
2	T3000-80	33.00	80.0	235	9	80.0 +/- .100	1	1 @ 69' 1.440"	P1001 1
1	T3000-54	33.00	54.0	2400	13	54.0 +.020 / -.000	1	1 @ 69' 1.440"	P1003 2

<p>Extrusion Remarks</p> <p>Air Fans Only</p> <p>P3 6061 T6 notes</p> <p>Watch scratches. Use puller. Pack at press.</p>	<p>Packing Instructions</p> <p>P1001 - 2 x 4 yoke, bundle, chipboard between rows</p> <p>P1003 - 2 x 4 yoke, bundle, chipboard between rows, cardboard wrapped - closed ends</p> <p>1 - Watch closely for scratches</p> <p>2 - Watch for scratches</p>
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