



ACCURATE EXTRUSIONS, INC.

6800 Crescent Drive, Rockland, IN 80220
Phone (233) 555-0100 Fax (233) 555-1215

Mill Week Scheduled 2/9/2004	Customer Date Required 2/25/2004
Customer Date Ordered 1/16/2004	Mill Ship Date 2/23/2004

10021

P

Sold To
1003 SUNLIGHT CORPORATION
652 INDUSTRIAL DR.
PO BOX 999
WAKEFIELD, MO 23390
USA

Ship To
1 SUNLIGHT CORPORATION
652 INDUSTRIAL DR.
WAKEFIELD, MO 23390
USA

Terms C.I.A.		Routing			Salesperson 103 John Loman			F.O.B. PREPAID ADD	
Customer's Purchase Order No. PVP8740		Press No. 3	Certification YES	Anodize	Die/Profile No. 13045	0	Total Pounds 26994	Price XXXXXXXXXXXXX	
Billet Diam. 10	Est. Wt. Per Foot 3.8240	No. Holes 1	Die Type Shape	Alloy 6063	Temper T4	Billet Type S	Customer Order	Shop Order Cross-Ref.	

Order Notes	Profile Notes
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Item	Part Number	No. Pieces	Part Length	Billets	Blt Len	Pounds	Comments
2	IBEAM5400054	265	54.0 +.031 / -.000	24	33.00	4560	E P S
1	IBEAM5400032	2200	32.0 +.031 / -.000	121	34.00	22434	E CB P S

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Processes: See Line Item Comments Key: E=Extrude CB=Cut-back P=Pack S=Ship

Date	Pieces	Pounds (Opt.)	Date	Pieces	Pounds (Opt.)	Date	Pieces	Pounds (Opt.)	Date	Pieces	Pounds (Opt.)



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Extrusion Data Sheet

10021

Die/Profile No.		0	Customer				Extrusion Speed		1st Blt Temp.	Billet Temp.	Brkthru Pressure
13045			SUNLIGHT CORPORATION								1500
Billet Diam.	Est. Wt. Per Foot	No. Holes	Press No.	Alloy	Temper	Billet Type	Butt Length	Extrusion Ratio	End Scrap	Brkthru Time	
10	3.8240	1	3	6063	T4	S	1.5	25:1	105.0	0.5	

Line Item	Part Number	Billet Length	Rough Saw Len.	Rgh Cts Reqd	Rough Cts/Blt	Part Length	Fin Cuts /Rough	Push Count/ Runout Length	Pack Type
2	IBEAM5400054	33.00	54.0	265	12	54.0 +.031 / -.000	1	1 @ 63' 5.953"	P1002
1	IBEAM5400032	34.00	167.0	440	4	32.0 +.031 / -.000	5	1 @ 65' 6.142"	P1002

<p>Extrusion Remarks</p> <p>Air Fans & Water Spray</p>	<p>Packing Instructions</p> <p>P1002 - 2 x 4 yoke, bundle, chipboard between rows, cardboard wrapped - open ends</p>
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